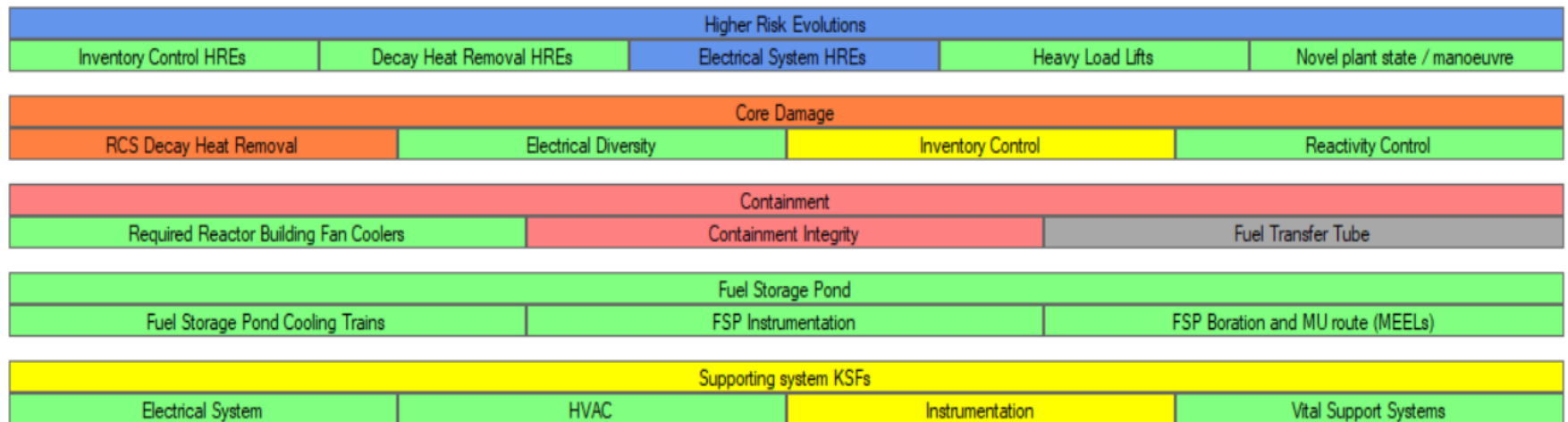


# Design and Development of an Outage Planning and Risk Model



Ruth Freedman

# Project Overview

- Sizewell B currently use ORAM for outage planning and management
  - Qualitative risk assessment model (QLRA) based on Defence in Depth (DiD) principles
  - Software no longer supported
  - Approach requires judgement, difficult to assign rules consistently
- Jacobsen developing a new model in RiskWatcher to replace the ORAM model
  - Integrate probabilistic and deterministic models in RiskWatcher
  - Based on Tech Specs and updated Minimum Essential Equipment Lists (MEELs)
  - Developed in line with international best practice based on research and guidance from the EPRI Configuration Risk Management Forum

# Why Defence in Depth?

- During outage need to be able to perform refuelling, testing and maintenance whilst maintaining nuclear safety
  - A relatively dynamic situation, passing through multiple configurations
  - Different configurations or outage activities will impact plants ability to support key safety functions
  - Careful planning in advance to achieve optimum schedule whilst minimising time spent in reduced DID conditions
  - Quick response required to emergent conditions
- Communicating risk and required actions
  - Rapid visualisation using DID models
  - Meaningful measure of risk to managers and operators during the outage
  - Focuses management attention
  - General awareness on plant at time of increased risk
  - Can immediately understand if an action or activity will challenge a safety function
  - Understand dependencies (impact of support systems on KSFs)
  - Can link coloured endstates to recovery actions and configuration risk procedures

# DID for Shutdown

- DID approach for shutdown first set out in NUMARC 91-06
  - Key Safety Functions
    - Decay Heat Removal Capability (including SFP)
    - Inventory Control
    - Reactivity Control
    - Containment Closure
    - Electrical Power Availability
  - Higher Risk Evolutions
    - Activities or configurations in which the plant is more susceptible to an event causing the loss of a KSF
  - Contingency planning and compensatory risk management actions linked to endstates to maintain or restore DID

# DID for Shutdown

- NUMARC DID approach widely implemented across the industry and was used at Sizewell in the development of the ORAM model
- More recently EPRI have set up the Configuration Risk Management Forum and have developed guidance for QLRA assessments
  - Enables peer review and assessment of quality of approach
  - Consistency across the industry
  - Implementation of best practice
- Since the original guidelines were published, the understanding of the risks has evolved. Additional safety functions are now typically tracked:
  - Decay Heat Removal Capability
  - Inventory Control
  - Reactivity Control
  - Containment Closure
  - Electrical Power Availability
  - **Vital Support Systems**
  - **Spent Fuel Pool**
  - **Instrumentation**
  - **HVAC**
- Techniques for reporting the overall outage risk have also improved to ensure they are more meaningful

# Defence In Depth Metrics

COLOR	METRIC	STATUS OF SAFETY FUNCTION
GREEN	ACCEPTABLE	Very high or maximum level of DID. Lowest risk level. Configurations with this DID do not require additional actions to manage risk (i.e. normal work controls are sufficient).
YELLOW	REDUCED	Adequate DID. Slightly elevated risk level, but still relatively low risk. Configurations with this DID may take actions to minimize the duration of exposure and/or implement compensatory actions to reduce risk.
ORANGE	MINIMAL	Reduced DID. Elevated risk, but tolerable for short durations. Configurations with this DID require detailed planning for the configuration including compensatory actions to minimize exposure time, and contingency planning to restore and/or protect alternate means of supporting the safety function. Typically represents the case where a single failure will result in loss of DID for the safety function.
RED	UNACCEPTABLE	Unacceptable DID characterized by the inability to support the safety function. Risk is unacceptably high and not tolerable for any duration. Typically represents a state that will not be planned for or entered voluntarily.

At Sizewell this is translated to entering an LCO condition (which does not necessarily mean inability to support the safety function)

Colour	DiD State	Technical Specification and MEELs Compliance
<b>Green</b>	Adequate	Tech Spec compliant and MEELs compliant (if MEELs contain additional requirements) OR In LCO condition that is not time limited, subject to completing the routine surveillance. Toggle must have been selected to acknowledge LCO condition
<b>Yellow</b>	Reduced	Tech Spec compliant (but not MEELs) OR In LCO condition with ACT $\geq$ 31 days. Toggle must have been selected to acknowledge LCO condition
<b>Orange</b>	Minimal	In LCO condition with ACT between 24 hours and 31 days. Toggle must have been selected to acknowledge LCO condition OR Operational Commitment not met
<b>Red</b>	Unacceptable	In LCO condition with ACT $\geq$ 24 hours and no toggle selected OR In LCO condition with ACT $<$ 24 hours
<b>Grey</b>	N/A	Plant is in a state for which the compliance assessment is not applicable. For example, when the plant is at power, the metrics all show as grey

## Proposed End State Metrics for Sizewell RiskWatcher Model

# Sizewell model development

- End state criteria have been consistently applied to every Tech Spec and MEEs requirement and presented in tabular format to aid fault tree development.
- Have included nested indicators down to component level (red = inoperable, green = operable)
- MEEs have undergone a thorough review by station (supported by quantitative RW calculations)
- New approach for presenting overall risk based on EPRI guidance, KSFs split into frontline and secondary KSFs and grouped into plant metrics



Level	Indicator	Modes	Indicator Description	Grey	Red	Orange	Yellow	Green	Components	Fault Tree	Notes
1	1	Mode 5 Mode 6	RCS Decay Heat Removal	Mode not applicable	At least one level 2 indicator is red	At least one level 2 indicator is orange (and none are red)	At least one level 2 indicator is yellow (and none are orange or red)	All level 2 indicators are green		\$_DD\_DH \$_DD\_DH\_O \$_DD\_DH\_Y \$_DD\_M0-4\_G	



# Plant Metrics

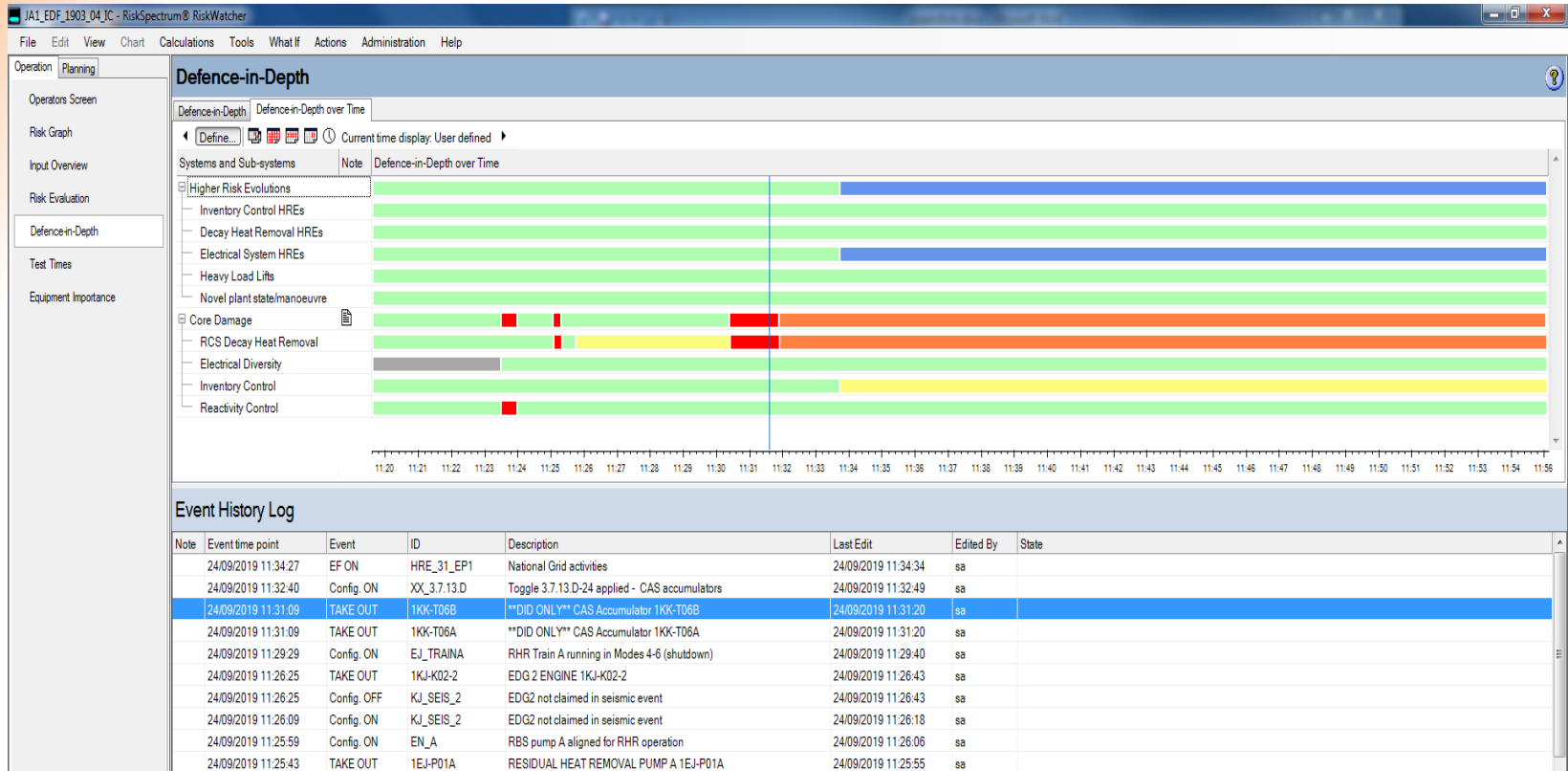
- Core Damage (Analogous to Level 1 PSA risk metric)
  - Combination of Decay Heat Removal, Inventory Control and Reactivity Control.
  - One yellow KSF can be averaged to overall green if at least 2 other KSFs are green.
  - Red or orange conditions are not average to lower risk in high-level metric.
- Containment (Analogous to Level 2 PSA risk metric)
- Spent Fuel Pool
- Secondary KSFs (Supporting systems)
  - Shows the highest risk end state of all the contributing KSFs
  - Must avoid 'double counting'. If front-line system is yellow because of its support system, we don't want to count this reduction in DID twice when calculating outage risk.

# Higher Risk Evolutions (HREs)

- “Higher Risk Evolutions”(HREs) are:
  - Outage activities, plant configurations or conditions during shutdown where the plant is more susceptible to an event causing the loss of key safety function.
- EPRI guidance suggests increasing risk level by 1 or 2 during HRE
  - For SZB tool, HREs will be displayed as separate indicators on the DID interface using the blue colour
  - This will be a clear indicator to the operator of an HRE but will not mask any other information shown in the KSF indicators
  - MEELs and Tech Specs more restrictive for mid-loop – so don’t want to ‘double count’
  - Power supplies which cannot be EDG backed will be assumed to fail when an Increased risk of LOOP or National Grid activities HRE is applied

Higher Risk Evolutions										
Inventory Control HREs			Decay Heat Removal HREs			Electrical System HREs			Heavy Load Lifts	Novel plant state/manoeuvre
Draining of the Reactor Coolant System Level below 25% in the Pressuriser	Filling up from 965mm below flange to >25% in the pressuriser or from Mid-loop to 965mm below flange	Drain-down of the Refuelling Pool below ~18m	Whilst at 965mm below flange in Mode 6 Head On, to start of filling of refuel pool, Mode 6 Head Off.	Whilst at 965mm below flange to Mode 5	All operations at Mid-loop to completion of Not Intact	National Grid activities	Increased risk of LOOP	Integrated Safeguards Actuation Testing (ISATs)		

# DiD Over Time



# Example 1

The screenshot shows the RiskSpectrum RiskWatcher interface. The main window is titled 'Defence-in-Depth' and displays a grid of requirements for Core Damage. The grid is organized into three main categories: RCS Decay Heat Removal, Inventory Control, and Reactivity Control. A pop-up window titled 'Required RHR trains' is open, showing a detailed view of RHR Train A and B. The pop-up window has a 'Table View' selected and shows a grid of requirements for RHR Train A and B, including pumps and supporting systems. The status of each requirement is indicated by color: yellow (MEELs requirement not met), red (equipment out of service), and grey (requirements not applicable).

## What does this screen tell the operator?

- Main screen
  - MEELs requirement for DHR not met (yellow colour)
  - Some requirements not applicable in current plant configuration (grey)
- Pop-up
  - Required pump not EDG backed (yellow colour)
  - One pump out of service but not required (red colour does not propagate up)
  - One pump not aligned for this function (grey colour)

Operation **Planning**

Operators Screen

Risk Graph

Input Overview

Risk Evaluation

**Defence-in-Depth**

Test Times

Equipment Importance

## Defence-in-Depth

Defence-in-Depth **Defence-in-Depth over Time**

Core Damage												
RCS Decay Heat Removal						Electrical Diversity	Inventory Control					
Required RHR trains	Required Steam Generators aligned to TDAFW pump(s)	Auxiliary Feedwater System	Required Condensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply		Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEEs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEEs)	Refuel Po Clean up Pump (OC 1370.8)

### Higher Risk Evolutions

Required RHR trains

Table View  Tree View

Required RHR trains												
RHR Train A										RHR Pump B ar		
RHR Pump A and supporting systems			RBS Pump A and supporting systems				RHR Train A Cooling		RHR Train ...		RHR Pump B ar	
1EJ-P01A	CCW/Aux ...	HVEES Se...	LVEES	CCW/Aux ...	1EN-P01A	HVEES Se...	LVEES	1EJ-E01A	CCW Train A		1EJ-P01B	CCW/Aux

HVEES Sep group 2 (EDG Backed for MEEs)

# Example 2

The screenshot shows the RiskSpectrum RiskWatcher software interface. The main window is titled 'Defence-in-Depth' and displays a grid of requirements for 'Core Damage'. The requirements are color-coded: red (not met), yellow (not met), and grey (not applicable). A pop-up window titled 'Required CAS accumulators and nitrogen supply' is open, showing a table of equipment IDs and their status.

Required CAS accumulators and nitrogen supply					
Required CAS accumulators			Portable Nitrogen Supply		
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

## What does this screen tell the operator?

- Main screen
  - Tech Spec requirement not met (red)
  - MEELS requirement not met as per example 1 (yellow)
  - Some requirements not applicable in current plant configuration (grey)
- Pop-up
  - Required accumulator inoperable (red)
  - Two accumulators not required (grey)

Core Damage

Removal			Electrical Diversity	Inventory Control							
Required Sensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply		Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CV BATs

Required CAS accumulators and nitrogen supply

Table View  Tree View

Required CAS accumulators and nitrogen supply					
Required CAS accumulators				Portable Nitrogen Supply	
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

Drain-down of the Refuelling Pool below ~18m

regards testing (s)

# Example 3

The screenshot displays the RiskSpectrum RiskWatcher interface. The main window is titled 'Defence-in-Depth' and shows a hierarchical view of equipment requirements. A pop-up window titled 'Required CAS accumulators and nitrogen supply' is open, showing a table of equipment status:

Required CAS accumulators and nitrogen supply					
Required CAS accumulators			Portable Nitrogen Supply		
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

The main screen also includes an 'Event History Log' at the bottom:

Note	Event time point	Event	ID	Description	Last Edit	Edited By	State
	24/09/2019 11:32:40	Config_ON	XX_3.7.13.D	Toggle 3.7.13.D-24 applied - CAS accumulators	24/09/2019 11:32:49	sa	
	24/09/2019 11:31:09	TAKE OUT	1KK-T06B	**DID ONLY** CAS Accumulator 1KK-T06B	24/09/2019 11:31:20	sa	
	24/09/2019 11:31:09	TAKE OUT	1KK-T06A	**DID ONLY** CAS Accumulator 1KK-T06A	24/09/2019 11:31:20	sa	

## What does this screen tell the operator?

- Main screen
  - In Tech Spec condition with action completion time of less than 31 days and more than 24 hours (orange)
  - MEELS requirement not met as per example 1 (yellow)
  - Some requirements not applicable in current plant configuration (grey)
- Pop-up
  - Toggle applied (orange)
  - Required accumulator inoperable (red)
  - Two accumulators not required (grey)



Core Damage																
RCS Decay Heat Removal						Electrical Diversity	Inventory Control						Reactivity Control			
Required RHR trains	Required Steam Generators aligned to TDAFW pump(s)	Auxiliary Feedwater System	Required Condensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply		Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CVCS /BATs	Boron Dilution Block	Emergency Letdown

Higher Risk Evolutions						
Inventory Control HREs		Decay Heat Removal HREs		Electrical System HREs	Heavy Load Lifts	Novel state/ma
Draining of the Reactor Coolant System Level below 25% in the Pressuriser	Filling up from 965mm below flange to >25% in the pressuriser or from Mid-loop to 965mm below flange	Drain-down of the Refuelling Pool below ~18m	Whilst at 965mm below flange in Mode 6 Head On, to filling of refuel Mode 6 Head			

Required CAS accumulators and nitrogen supply

Table View
  Tree View

Required CAS accumulators and nitrogen supply					
Required CAS accumulators				Portable Nitrogen Supply	
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

# Example 4

calculators TOOLS WHAT IS ACTIONS ADMINISTRATION HELP

## Defence-in-Depth

Defence-in-Depth Defence-in-Depth over Time

Core Damage																	
RCS Decay Heat Removal						Electrical Diversity	Inventory Control						Reactivity Control				
Required RHR trains	Required Steam Generators aligned to TDAFW pump(s)	Auxiliary Feedwater System	Required Condensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply		Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CVCS/ BATs	Boron Dilution Block	Emergency Letdown	RWST

Inventory Control HREs		
Draining of the Reactor Coolant System Level below 25% in the Pressuriser	Filling up from 965mm below flange to >25% in the pressuriser or from Mid-loop to 965mm below flange	Drain-down of the Refuelling Pool below ~18m

Required CAS accumulators and nitrogen supply					
Required CAS accumulators			Portable Nitrogen Supply		
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

Note	ID	
	1EJ-P01A	F
	1KH-M10A	*
	1KJ-K02-2	E
	1KK-T06A	*
	1KK-T06B	*

## What does this screen tell the operator?

- Main screen (as example 3)
- Pop-up
  - As example 3 PLUS a required nitrogen supply inoperable (red)
  - Toggle applied – 31 days to restore nitrogen supply (yellow).

Core Damage															
RCS Decay Heat Removal						Electrical Diversity	Inventory Control								
Required RHR trains	Required Steam Generators aligned to TDAFW pump(s)	Auxiliary Feedwater System	Required Condensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply		Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CVCS/BATs	Bo...

Inventory Control HREs		
Draining of the Reactor Coolant System Level below 25% in the Pressuriser	Filling up from 965mm below flange to >25% in the pressuriser or from Mid-loop to 965mm below flange	Drain-down of the Refuelling Pool below ~18m

Required CAS accumulators and nitrogen supply

Table View   
  Tree View

Required CAS accumulators and nitrogen supply					
Required CAS accumulators				Portable Nitrogen Supply	
1KK-T05A	1KK-T06A	1KK-T05B	1KK-T06B	1KH-M10A	1KH-M10B

# Example 5

**Defence-in-Depth**

Defence-in-Depth | Defence-in-Depth over Time

Core Damage																
RCS Decay Heat Removal					Electrical Diversity	Inventory Control				Reactivity Control						
Required RHR trains	Required Steam Generators aligned to TDAFW pump(s)	Auxiliary Feedwater System	Required Condensate Storage Tanks	Required Steam Generator Power Operated Relief Valves	Required CAS accumulators and nitrogen supply	Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CVCS /BATs	Boron Dilution Block	Emergency Letdown	RWST

**Higher Risk Evolutions**

Inventory Control HREs			Decay Heat Removal HREs			Electrical System HREs		Heavy Load Lifts	Novel plant state/manoeuvre
Draining of the Reactor Coolant System Level below 25% in the Pressuriser	Filling up from 955mm below flange to >25% in the pressuriser or from Mid-loop to 955mm below flange	Drain-down of the Refuelling Pool below ~18m	Whit at 955mm below flange in Mode 6 Head On, to start of filling of refuel pool, Mode 6 Head Off.	Whit at 955mm below flange to Mode 5	All operations at Mid-loop to completion of Hot	National Grid activities	Increase LD		

**Equipment out of Service**

Note	ID	Description
	1EJ-P01A	RESIDUAL HEAT REMOVAL PUMP A 1EJ-P
	1KJ-K02-2	EDG 2 ENGINE 1KJ-K02-2
	1KX-T06A	**DID ONLY** CAS Accumulator 1KX-T06A
	1KX-T06B	**DID ONLY** CAS Accumulator 1KX-T06B

**Event History Log**

Note	Event time point	Event	ID	Description	Last Edit
	24/09/2019 11:34:27	EF ON	HRE_31_EPT1	National Grid activities	24/09/2019 11:34:27
	24/09/2019 11:32:40	Config. ON	XX_3.7.13.D	Toggle 3.7.13 D-24 applied - CAS accumulators	24/09/2019 11:32:40
	24/09/2019 11:31:00	TAKE OUT	1KX-T06B	**DID ONLY** CAS Accumulator 1KX-T06B	24/09/2019 11:31:00
	24/09/2019 11:31:00	TAKE OUT	1KX-T06A	**DID ONLY** CAS Accumulator 1KX-T06A	24/09/2019 11:31:00

**Required HHSI and CVCS pumps**

Table View | Tree View

Description	Note	Status
Required HHSI and CVCS pumps		Yellow
HHSI Train A		Green
HHSI Train B		Green
HHSI Train C		Green
HHSI Train D		Green
CVCS Pump A and supporting systems		Green
CVCS Pump B and supporting systems		Green
CVCS Flowpaths		Yellow
Flowpath from the BATs and RMUWST		Red
BAT Supply		Green
RMUWST Supply		Red
1BL-T01		Green
RMUWST Pumps		Red
1BL-P01A / 1PG-S020		Red
1BL-P01B / 1PG-S028		Red
1BG-FCV0110B and supporting systems		Green
1BG-FCV0110B		Green
Valve forced open		Grey
CAS Y		Green
1PG-S036-2 / AS		Green
1PK-S002		Green
1BG-FV0110CID and supporting systems		Green
VCT Outlet Isolating Valves		Green
Common discharge to RCS cold legs		Green
Flowpath from RWST		Green

## What does this screen tell the operator?

- Main screen
  - HRE – National Grid Activities
  - MEELs requirement not met (yellow)
  - Example 1 and 3 still applicable
- Pop-up
  - Power to pumps inoperable due to HRE (red)
  - Pumps required to meet MEELs (red propagates to yellow)

**CVCS Flowpaths**

Table View | Tree View

Description	Note	Status
CVCS Flowpaths		Yellow
Flowpath from the BATs and RMUWST		Red
Common discharge to RCS cold legs		Green
Flowpath from RWST		Green

Core Damage

Inventory Control						Reactivity Control				
Required HHSI and CVCS pumps	Midloop Level Transmitters	Safety Injection System Accumulators (MEELs)	ECP RCP Seal Injection (OC 1370.1)	DBUE Make-up pump (MEELs)	Refuel Pool Clean up Pump (OC 1370.8)	RWST	HHSI/CVCS /BATs	Boron Dilution Block	Emergency Letdown	RWST

Higher Risk Evolutions

Residual Heat Removal HREs		Electrical System HREs			Heavy Load Lifts	Novel plant state/manoeuvre
Whilst at 965mm slow flange to Mode 5	All operations at Mid-loop to completion of Not Intact	National Grid activities	Increase LO			

Equipment out of Service

Note	ID	Description
	1EJ-P01A	RESIDUAL HEAT REMOVAL I
	1KJ-K02-2	EDG 2 ENGINE 1KJ-K02-2
	1KK-T06A	**DID ONLY** CAS Accumulat
	1KK-T06B	**DID ONLY** CAS Accumulat

	Last Edit
activities	24/09/2019 11:00
24 applied - CAS accumulators	24/09/2019 11:00
CAS Accumulator 1KK-T06B	24/09/2019 11:00
CAS Accumulator 1KK-T06A	24/09/2019 11:00
running in Modes 4-6 (shutdown)	24/09/2019 11:00
1KJ-K02-2	24/09/2019 11:00
ended in seismic event	24/09/2019 11:00
ended in seismic event	24/09/2019 11:00

Required HHSI and CVCS pumps

Table View
  Tree View

Description	Note	Status
Required HHSI and CVCS pumps		Yellow
+ HHSI Train A		Green
+ HHSI Train B		Yellow
+ HHSI Train C		Green
+ HHSI Train D		Green
+ CVCS Pump A and supporting systems		Green
+ CVCS Pump B and supporting systems		Green
+ CVCS Flowpaths		Yellow
+ Flowpath from the BATs and RMUWST		Red
+ BAT Supply		Green
+ RMUWST Supply		Red
1BL-T01		Green
+ RMUWST Pumps		Red
1BL-P01A / 1PG-S020		Red
1BL-P01B / 1PG-S028		Red
+ 1BG-FCV0110B and supporting systems		Green
1BG-FCV0110B		Green

# Thank You!

Higher Risk Evolutions				
Inventory Control HREs	Decay Heat Removal HREs	Electrical System HREs	Heavy Load Lifts	Novel plant state / manoeuvre
Core Damage				
RCS Decay Heat Removal	Electrical Diversity	Inventory Control	Reactivity Control	
Containment				
Required Reactor Building Fan Coolers	Containment Integrity		Fuel Transfer Tube	
Fuel Storage Pond				
Fuel Storage Pond Cooling Trains	FSP Instrumentation		FSP Boration and MU route (MEELs)	
Supporting system KSFs				
Electrical System	HVAC	Instrumentation	Vital Support Systems	